



TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :	LOSS NO. / STEP								
DEPT :- Maintenance	RESULT AREA	P	Q	DEF :- A		C	D	S	M

KAIZEN IDEA SHEET

CELL :- M/C Shop	CELL NAME:- Oil pump	MACHINE / STAGE :- FRD	OPERATION :- VMC
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KAIZEN THEME :- To reduce the JH time
IDEA :- Install measuring device

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :- Manual feeling of temperature of power pack by



BEFORE

COUNTERMEASURE:- Installed the temperature indicator for power pack tank to measure the temperature of oil.



AFTER

BENCHMARK	0 no's
TARGET	1 no's
KAIZEN START	27.12.2017
KAIZEN FINISH	27.12.2017

TEAM MEMBERS :-
Ramesh, Mahesh

- BENEFITS :-**
- JH time reduction
 - Break down elimination

KAIZEN SUSTENANCE

WHY - WHY ANALYSIS :-
Why1:-Manual feeling of temperature of power pack.
Why2:-No measuring devices

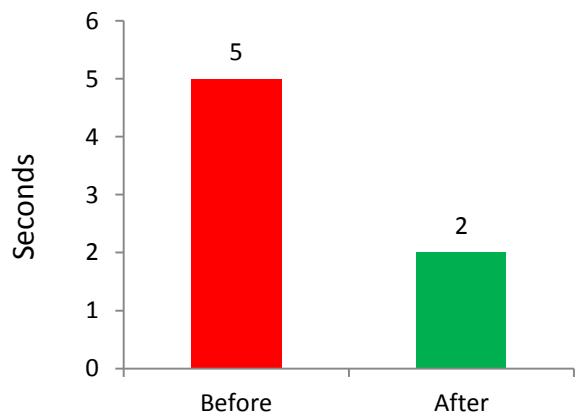
ROOT CAUSE :- No measuring devices

REGISTRATION DATE:-04.01.18
REGISTRATION NO : P14/JH/2018/012

REGISTERED BY :- Kumar vadivel

MANAGER'S SIGN :- Dinesha m

RESULT :-



WHAT TO DO:-
HOW TO DO:-
FREQUENCY :-

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
800	---	800

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
01	all	Feb-18	Ramesh	5 nos pending